

VACANCY

Position: Quality Technician

This is a permanent full-time role.

Location: **DUMBARTON**

Job Purpose

To ensure that Houston's & Customer specified quality standards are achieved in Bottling/Rework/Decant operations and that End of Line (EOL) checks are recorded, tabulated, and communicated to the appropriate people, ensuring Quality, Food Safety and legal compliance.

Responsibilities

- Quality performance monitoring ensuring that manufacturing processes and products comply with relevant Internal, Food Safety, Customer and Legal standards, as per agreed sampling and testing schedules.
- Ensure end of line (EOL) checks are carried out as per agreed frequency and/or customers specified sampling pattern.
- Complete Quality Control documentation daily and communicate and escalate any nonconformances to Quality Manager or site management as necessary and appropriate.
- Ensure spirit strength, colour and clarity checks are tested and any outwith specifications are reported and escalated as appropriate.
- Ensure that the correct components have been issued from the warehouse to production line, verifying that the materials detailed on the Bottling Instructions matches the identification trace labels (conduct a physical check of the components)
- Ensure that fill heights and weights are within specification and compliant vs Weights & Measures legislation.
- Ensure that correct bottle labels have been transferred to production line, labels are intact and are positioned correctly (verify that the labels match the identification code on the Bottling Instruction)
- Take a role in label verification activity where required.
- Ensure that ink jet code is applied to finished product, intact and positioned correctly as stated with Bottling/Customer Instructions
- Ensure that the packed case contains the correct quantity and is the correct weight, is packed onto the correct pallet type and with the correct case label applied to the product.
- Ensure that integrity checks are carried out on all primary and secondary packaging thus ensuring no contamination to the spirit, no damage to the glass, closures, capsules or label issues with the aesthetics and adhesion (*list is not exhaustive)
- Support Quality team and manager in identifying change and improvement within the quality environment.



- To support site Management team through all Quality & Technical issues
- Assist Quality team with external audit preparation e.g., certification bodies, customer (as/if required)
- Able to demonstrate, safe operation of QC Lab equipment (on which you have been deemed competent)
- Complete any other reasonable duties as assigned by the QA Team Leader, Manager or site management team.
- Ensure compliance with company policies, rules, and procedures.
- At all times ensure that Health & Safety requirements are met in your area of responsibility in accordance with company Health and Safety policy, procedures, practices, and legislation.
- Support site BRC compliance activities.

Experience, Knowledge, Qualifications required.

- Previous experience in a QC/QA role (is beneficial)
- Experience within a manufacturing environment.
- Good communication skills
- Experience of using Email, Microsoft Word & Excel
- Demonstrates a logical, methodical approach to work.

To apply, please submit a CV to hr@hbandc.co.uk by 17/10/2025.

We are committed to equity, diversity, and inclusion and encourage applications from all backgrounds and communities. We are more than happy to discuss any reasonable adjustments that you may require.